

Descriptions

Windeco film is a PVC-based graphic film characterized by its pearl finishes and embossed patterns reflecting the company's outstanding technology. It also allows users to customize the designs by adding patterns through digital printing. Add a new decorative dimension to your spaces using LG Hausys's Windeco film.

Features



90 micron PVC Film



Permanent adhesive



Double-side PE Coated liner



Up to 5 years durability



Applications

- | | |
|---|--|
| <input type="checkbox"/> Outdoor Signage | <input checked="" type="checkbox"/> Window |
| <input type="checkbox"/> Indoor Signage | <input type="checkbox"/> Smooth Wall |
| <input type="checkbox"/> Vehicle Wraps | <input type="checkbox"/> Textured Wall |
| <input type="checkbox"/> Vehicle slight curve | <input type="checkbox"/> LSE (PP, PE, ABS) |
| <input type="checkbox"/> Back-lit | |



Fire Certification

Class B. BS EN 13501-1:2007



Printers

- Solvent Inkjet
- Latex Inkjet
- UV Inkjet
- Screen Printing
- Not Printable



Roll Sizes

- 105cm (42in) x 30m
- 122cm (50in) x 30m
- 137cm (54in) x 30m
- 152cm (60in) x 30m
- 155cm (62in) x 30m
- 160cm (64in) x 30m

Physical Properties

Property	Specification	Test Method
Thickness (Including adhesive)	115 μ m \pm 10%	Micrometer
Tensile strength	\geq 1.8kg/cm	ASTM 882
Elongation	\geq 100%	ASTM 882
Peel adhesion(24hrs)	\geq 1,000g/in	180 peeling PSTC-1
Application temp.	\geq 10 $^{\circ}$ C	18 to 25 $^{\circ}$ C optimum, on clean substrate
Gloss	20 \downarrow	@60, in Machine Direction (ASTM D 2457)
Dimensional Stability	Max 0.5mm	Adhered to Aluminum Plate, Length Direction (100 $^{\circ}$ C Oven, 2hr , Average)
Release liner thickness	0.14mm \pm 10%	Micrometer

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Recommendation



Shelf life

Shelf life is 12 months from factory shipment.
Storage condition: Free from excessive moisture, temperature, direct sunlight (20 °C x 50% R.H)



Durability

Durability is based on unprinted film vertical exposure
Please see Durability guide of LG Hausys (www.lghausys.com)



Lamination Film

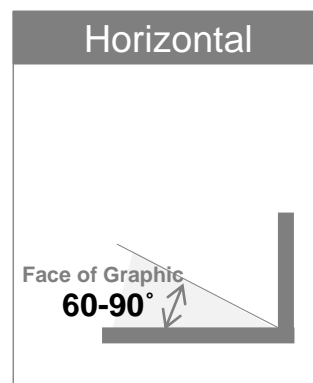
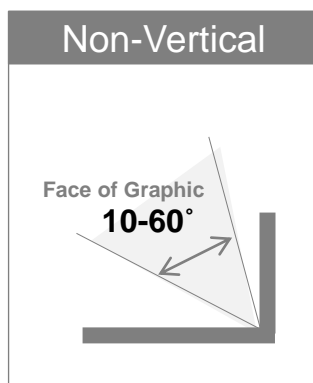
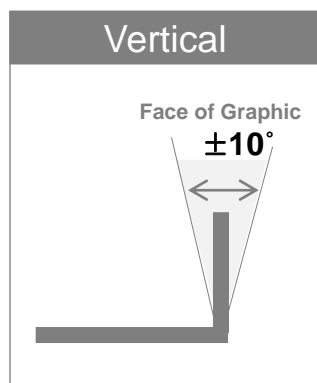
Not Applicable.

Durability Guide



Durability Period & Exposure Conditions

Exposure to	Durability period		Examples (5 years product, Zone 1&2)
	Zone 1 & 2	Zone 3	
Vertical	100%	50%	5 years × 100% = 5 years
Non-Vertical	60%	30%	5 years × 60% = 3 years
Horizontal	30%	15%	5 years × 30% = 1.5 years



Please refer to LG Hausys durability guide of zone 1,2 and 3. (Zone system chart)

www.lghausys.com